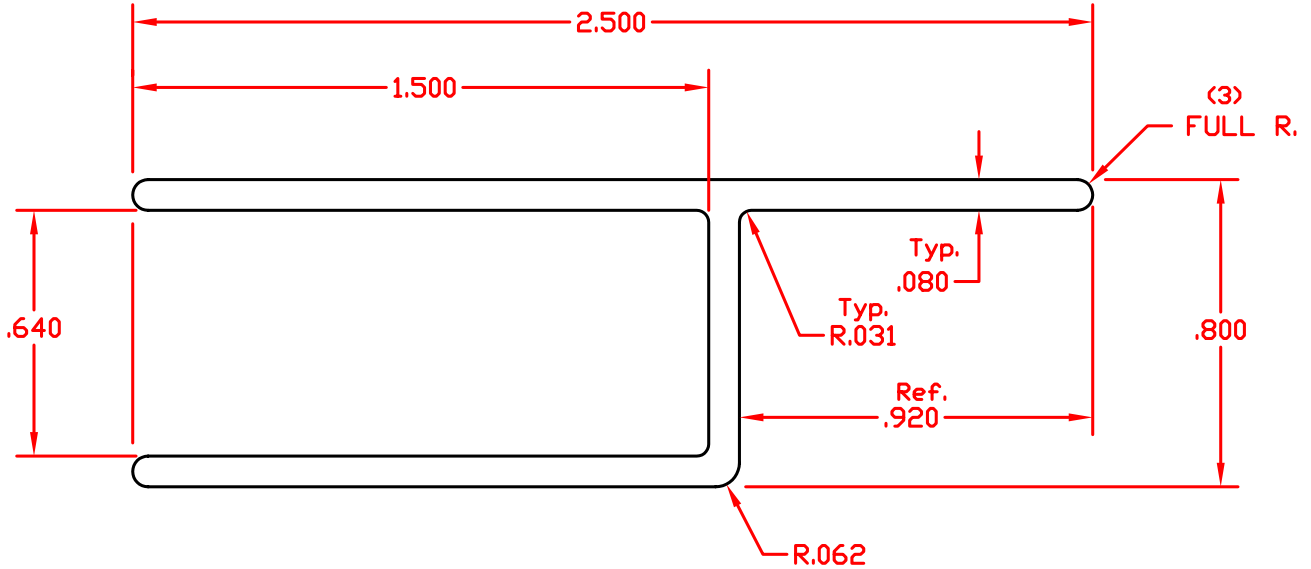


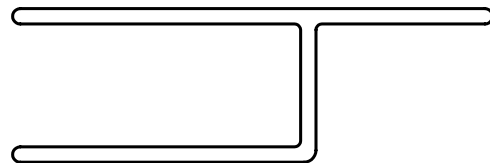
-	LOWCOUNTRY STORM PANELS	HB-1163
CUST. PART NO.	CUSTOMER	PROPOSAL NO.

Seller is not responsible for testing or otherwise determine the sufficiency and applicability of the design and buyer will indemnify and hold seller harmless from any claim, liability or damage arising in whole or part from the design or products produced from design.

PROPOSAL DRAWING ONLY



PLEASE INDICATE EXPOSED SURFACES



ACTUAL SIZE

My signature on this print indicates my approval of the design and dimensions as shown  
 Signature \_\_\_\_\_  
 Date \_\_\_\_\_  
 P.O. # \_\_\_\_\_

TYPICAL WALL THICKNESS UNLESS SPECIFIED OTHERWISE .080

BREAK UNSPECIFIED CORNERS .031R

POWDER COAT NOTE:  
 POWDER COAT THICKNESS MAY VARY ACCORDING TO SHAPE, TYPE OF POWDER AND FROM RUN TO RUN.

DIE DATA -		BRITELINE EXTRUSIONS, INC. SUMMERVILLE, SC		
EST. AREA <u>.375</u>	BILLET SIZE <u>5-1/8 x 18"</u>	DATE	SYM	REVISIONS
EST. WT <u>.450</u>	# HOLES <u>1</u>   PRESS <u>5</u>	*	*	*
EST. PERI. <u>9.430</u>	RUNOUT <u>1 @ 76'</u>			
FACTOR <u>21</u>	DIE SIZE <u>7 x 1</u>			
TOLERANCES EXCEPT AS NOTED		DRAWN BY <u>H. Buckner</u> SCALE <u>1.5-1</u> DATE <u>12/13/05</u>		
.000 TO .125 ±.007	1.001 TO 2.000 ±.0175	DESCRIPTION <u>h-CHANNEL</u>		DIE NO. *
.126 TO .500 ±.010	2.001 TO 3.000 ±.020	ALLOY & TEMPER <u>6063-T5</u>		
.501 TO 1.000 ±.015	3.001 TO 4.000 ±.025	TOOLING <u>DIE, NITRIDE</u>		
		HB-1163		
		BKR# 735		